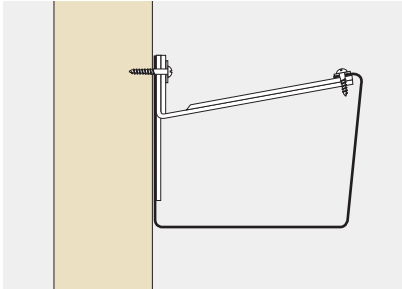
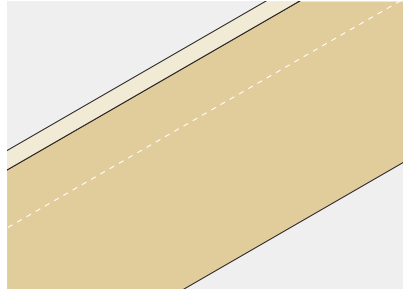


# Installation - GX Smooth Gutter

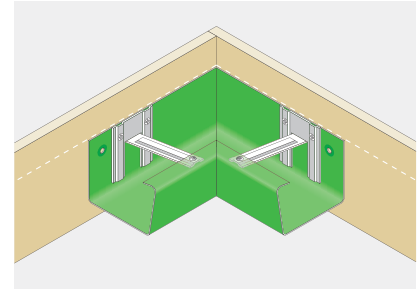
GX Smooth is a press formed rectangular profile with inclined front face. Gutters are supported using a one piece top strap combined with a back strap to accommodate increased weight load. Gutters and fittings are butt jointed with an overlapping union which is wet sealed using silicone sealant and back fixed to the fascia.



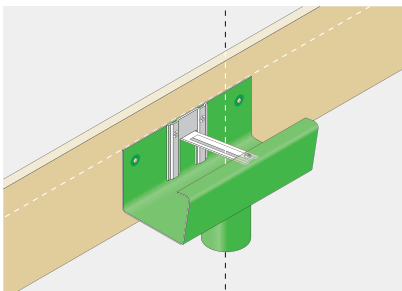
GX Smooth fixes using a one piece combined top and back strap.



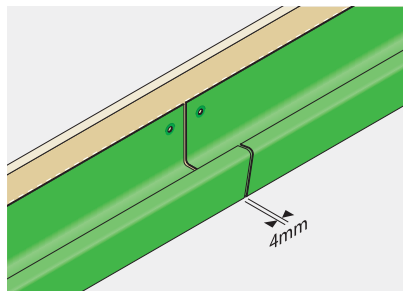
1. Use a string line or laser to set out gutter lines. (GX Smooth must be laid level).



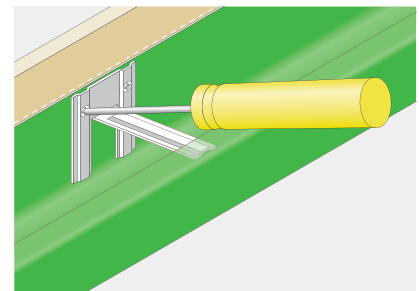
2. Position angles, mark fixing positions and pilot 3.5mm diameter holes. Loosely fit using No12 x 38mm round head wood screws and washers provided.



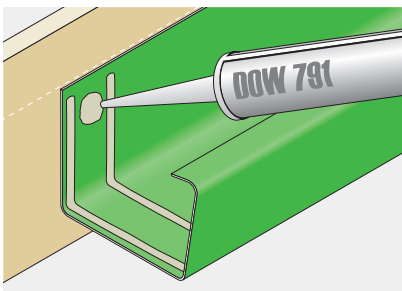
3. Plumb line outlet positions with gullies at ground level and mark fixing positions. Pilot 3.5mm diameter holes and loosely fit using No12 x 38mm round head wood screws and washers.



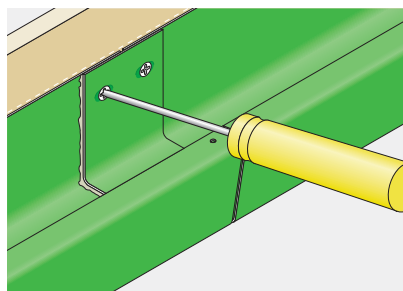
4. Line and level gutter lengths allowing 4mm expansion gap at joints.



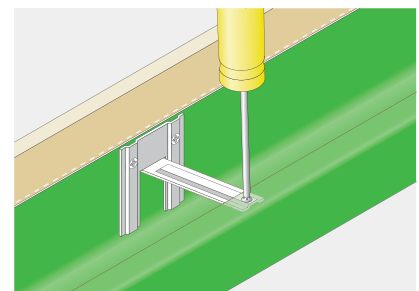
5. Fix gutters to fascia using combined top/back straps and No12 x 38mm round head wood screws and washers provided.



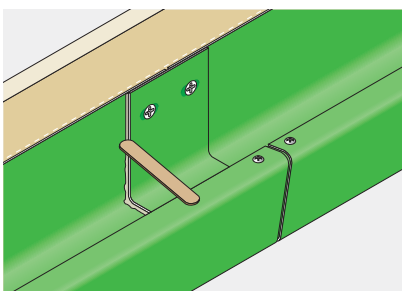
6. Thoroughly degrease all jointing surfaces and apply two 6mm beads of DOW 791 silicone sealant across back/sole/front surfaces.



7. Slide in union joints and back fix to fascia board using No12 x 38mm round head wood screws and washers. Slide in next gutter and repeat process.



8. Screw the front end of the top straps to the preformed holes in the top lip of the gutter. Use the pan head fixing screw provided.



9. Tool off excess silicone around the union joint and from visible external surfaces.